



Balance



Features:

Fully automatic balancing machine, specifically developed for balancing rotors of brushless motors and similar rotating parts, in a completely automatic way, on two planes (dynamic).

It is composed of: a measuring unit and a milling unit for left and right planes. The parts manipulation is performed by an embedded anthropomorphic robot equipped with double gripper.

The unbalances are automatically corrected by removing material by radial milling on the outer diameter of the rotor.

It can be implemented in any type of production lines (pallet, step, by loop, etc.).

High level of flexibility and quick production changeover.

Advantages:

- Automatic set-up
- High level of flexibility
- High level of repeatability and precision of the unbalance measuring
- Diagnostic and preventive maintenance program
- Quick changeover
- High level of reliability
- User friendly



Technical data

Technical data		Options
Max disc diameter:	90 mm (3.54 in)	Tele-service
Max disc height:	35 mm (1.38 in)	Printer
Max disc weight:	340 g (0.75 lb)	Industrial vacuum cleaner
Max machine cycle time:	26 s	SPC / SW
Balancing method:	External radial milling	Out of tolerance pieces storage
Balancing speed:	Programmable	Master Certificate
Min residual unbalance:	2 gmm	Safety protection
Max sensibility:	0,5 gmm/kg	Bar-code/data matrix reader
Productivity:	Cmk >= 1,33	
Controlled by:	Industrial PC	
Power:	6 kVa	
Power supply:	400 V / 50 Hz / 25 A	
Machine weight:	2500 kg (5511.56 lb)	
Machine dimensions (LxWxH):	2300x4118x2600 mm (90.55x162.13x102.36 in)	



Specifications may be subject to change without notice - © 2015 - Balance Systems S.r.l.

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